



Vehicle Specific Clutch Kit Installation Notes

TBC03

Relates to: Ford Falcon XR8/ GT/GT-P (5.4 Litre V8) 5 and 6 Speed Manual Transmission

Background:

In achieving increased torque capacity this Performance Clutch Kit is designed to utilize one of two spacers provided. The part numbers for the spacers are as follows:

SPACER04 4mm Spacer to suit 5 Speed Transmission variant

SPACER08 8mm Spacer to suit 6 Speed Transmission variant

The spacers are designed to correctly position the Concentric Slave Cylinder (CSC) for the respective applications. The following procedure explains the installation of the spacer.

Procedure:

- 1) Remove the transmission from the vehicle as per the OEM's procedure.
- 2) Remove the CSC from the input shaft of the transmission by removing the 2 CSC mounting bolts.
- 4) Replace CSC with new GSB537 assembly from the kit.
Note: OEM's recommend that the CSC be replaced with every new clutch kit installation.
- 3) The CI RPM kit should contain a 4mm or 8mm thick zinc plated spacer depending on variant of transmission of vehicle. The 4mm spacer (SPACER04) suits the 5speed transmission and the 8mm spacer (SPACER08) suits the 6 speed transmission.
- 4) Place the spacer in the back of the CSC. Align the bolt holes of the CSC with the spacer and put the bolts through the aligning holes. Refer picture below.

Warning: The 6 speed variant comes with a factory fitted 2mm spacer. **Remove 2MM spacer** and replace with 8mm spacer from kit.

- 5) Put the CSC back over the transmission input shaft and slide it back to its home position.
- 6) Secure CSC in place by tightening to CSC bolts back to OEM torque specifications.
- 7) Install other clutch kit components as per OEM's specifications.

